Vehicle Specific Clutch Kit Installation Notes

Holden Jackeroo 4JX1 Timing Notes

Relates to: Clutch Kit DMR1671N, 4TDMR1671N

Background:

To avoid engine starting malfunctions, it is of paramount importance that prior to any disassembly of the clutch system that the flywheel and crankshaft pulley have their positions recorded and re-installed in the same orientation. However if their relative positions should be lost, the following recovery procedure can be followed

Procedure:

- 1. At the front of the engine, line up the crankshaft pulley notch to the timing case marking to ascertain the Top Dead Centre.
- **2.** The Flywheel is reinstalled with its notch at the 6'o clock configuration.
- If reusing the ring gear from the original flywheel be sure to incorporate the heat shrink method.
- 4. Do not reuse the 1mm spacer under the Crank to flywheel bolt heads when installing

the DMR4025 flywheel.





