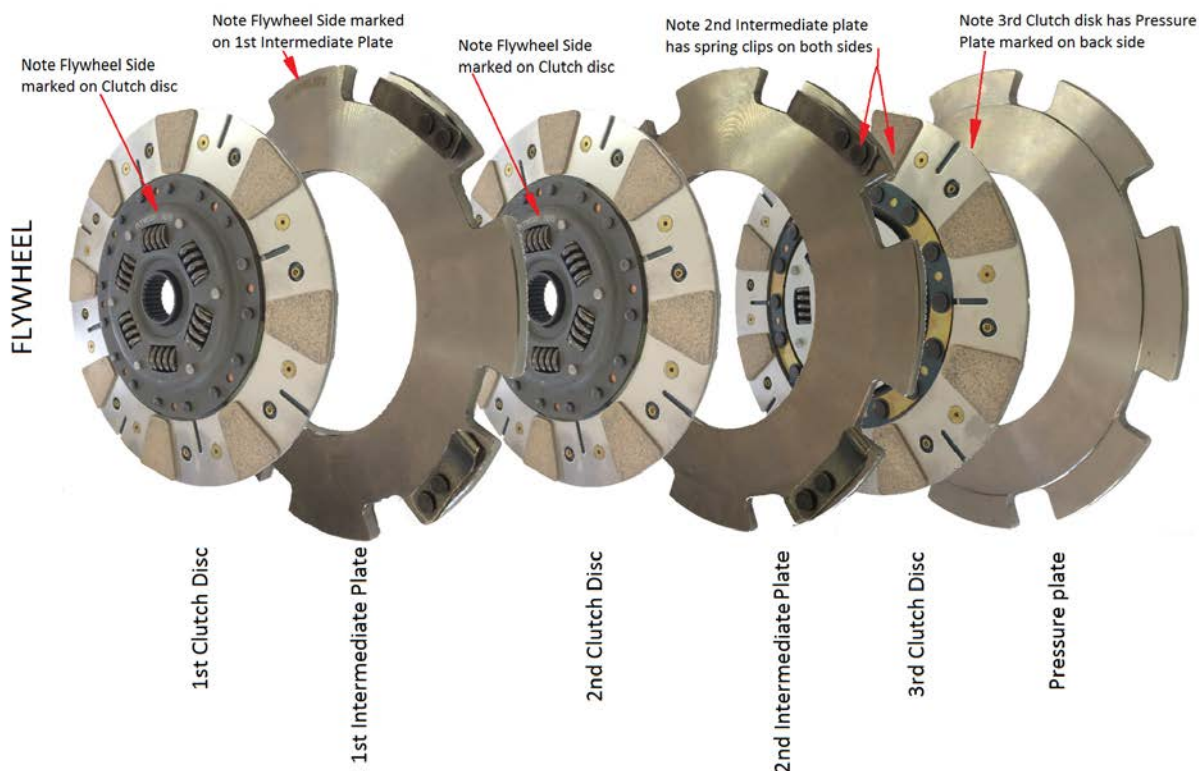


Installation Instructions for Mantic Triple Plate M93x207

Note: Clutch Discs shown in the diagram below are for the M931207 kits. Other kits with different disc types will be marked in the same manner as the discs in the diagram below.

Assembly sequence and orientation for Mantic 9000 series Triple plates



Ensure the drive blocks have seated correctly on the Flywheel and Cover, (i.e. not sitting up on the machined step that positions the drive blocks).

Tighten each bolt one half a turn at a time, always tightening the bolt diagonally opposite the previously tightened bolt. **The final torque for the bolt is 33Nm.** When the nuts are tightened the fingers of the diaphragm should now be even. (No variation of the heights of each diaphragm finger). If there is variation of over 1mm the cover has not been fitted correctly and should be loosened and checked as per the procedure above.

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