

Installation Instructions for Mantic Twin Plate M92x207 & Triple Plate M93x207

IMPORTANT:

- The Concentric Slave Cylinder (CSC) is not provided with this kit. Should you require the CSC the OEM part number from GM is 24265909

The design of this Clutch kit uses a spacer bearing which is to be installed on the OEM CSC as per the instructions below. The spacer bearing is required for correct stack height of the clutch system.

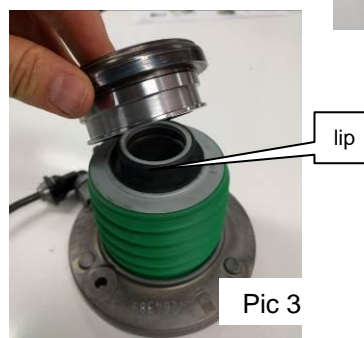
- 1) Remove the current bearing from the OEM CSC.
- 2) The new spacer bearing is to be installed on the CSC. Pic2 shows the part. Note there should be X2 O-Rings installed in the groove
- 3) Installed the spacer bearing. Note the lip on the CSC.
- 4) As the bearing spacer is moved into position the O-rings will not sit neatly under the lip refer Pic 4. The O-Rings need to be worked in under the lip by hand(used a small flat screw drive). If this is not done the spacer bearing will not stay on the CSC. Pic 5 Shows a correctly installed bearing spacer.



Pic 1



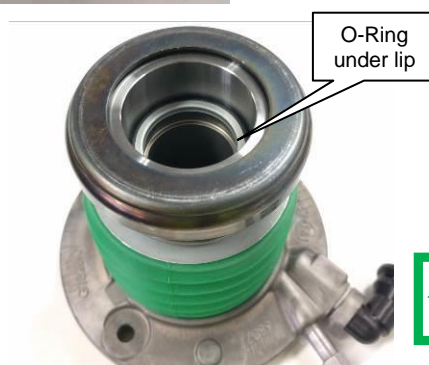
Pic 2



Pic 3



Pic 4



Pic 5

- 5) Pic 6 shows the installed spacer bearing for the triple kit (note The twin spacer is lower in profile). Install The CSC as per OE instructions



Pic 6

Contact Mantic: Mantic Engineering Pty Ltd.
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